

Date: Thursday, 2/1/2007 2:50:15 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TIE ANGLE
Job Number : 30583	
Estimate Number : 12692	
P.O. Number : <i>NIA</i>	Part Number : D2342
This Issue : 2/1/2007 S.O. No. : <i>NIA</i>	Drawing Number : D2342 REV B ←
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NIA</i>	Drawing Revision : B
Previous Run : <i>NIA</i>	Material : <i>NIA</i>
Written By : _____	Due Date : 3/15/2007 Qty: 4 Um: Each
Checked & Approved By : <i>[Signature]</i> 07.02.01	
Comment : Est Rev:A New Issue 07-02-01 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S063	5052-H32 .063 Sheet
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Comment: Qty.: 0.5103 sf(s)/Unit Total : 2.0412 sf(s)

5052-H32 .063 Sheet

Batch: *M19059*

MM 07 02 26

(4)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2342

Dwg Rev: *B*

Prog Rev: *B*

MM 07 02 26

(4)

2-Deburr if necessary

SAP 02/02/01

(4)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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MM 07 02 26

(4)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

MM 07/02/26

(4)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Bend as per Dwg D2342

SB 07/03/08

(4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: L-A Date: 07/03/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/1/2007 2:50:16 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TIE ANGLE

Job Number: 30583

Part Number: D2342

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

12/07/03/08 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

04/03/08 (4) a

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

12/07/03/08

Job Completion



12/07/03/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

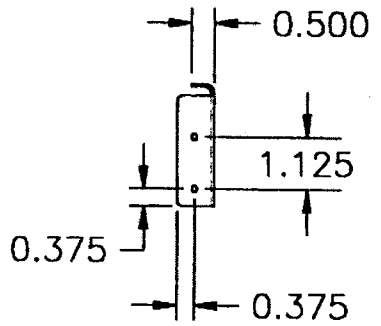
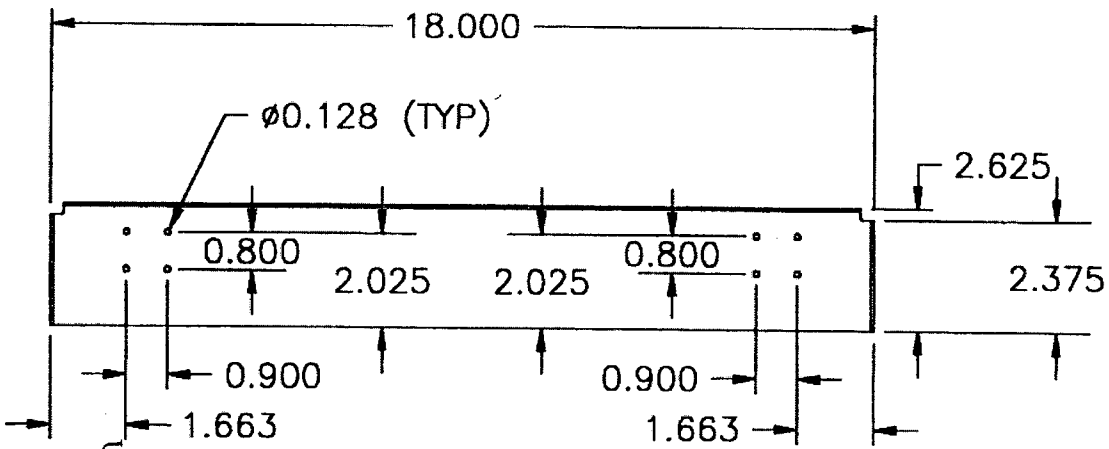
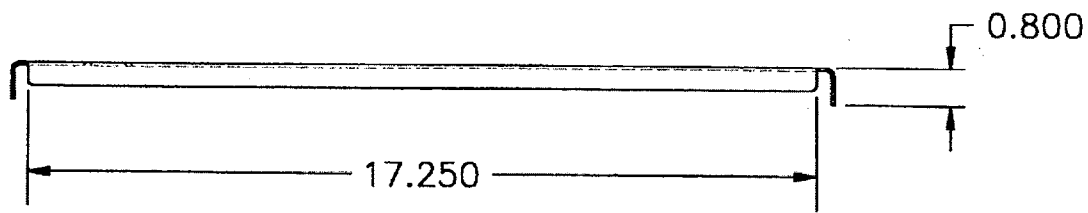
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<i>BW</i>	APPROVED	<i>BW</i>	DRAWING NO. D2342
DATE	95.01.19	TITLE	TIE ANGLE	REV. B
				SHEET 1 OF 1
				SCALE
B	96.01.18	PLACE HOLE AT EACH END		



BEND RADIUS: 0.125
FILLETS: 0.125 (TYP)
MATERIAL: 5052-H34 0.0625 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 30583

Page 1 of 1

Prototype

Comments

Date:

New Issue